



Lycra®

Lycra® in sportswear adds performance through technology, comfort, ease of movement and shape retention.



CoolMax®

For warm weather cycling, CoolMax® allows moisture absorption so that garments don't get clammy. Excellent moisture transport away from the skin.



Fieldsensor®

A performance fabric that provides superior muscle support and uses multi-layers and capillary action to push perspiration out towards the fabric surface to keep the wearer comfortable and dry.



Evolution™

Evolution™ fabric is a highly waterproof and moisture permeable lightweight fabric with great stretch. Its unique inner surface maintains an optimal dry feel.



Dry-Clim™

A technically developed material composed of microfibrils designed to expel sweat and provide maximum comfort for the athlete.



Roubaix®

Ideal for cold weather cycling, Roubaix® is a lightweight, thermal fabric that stays comfortable even when wet and is quick drying.



Vapour™

Vapour™ fabric is an extremely lightweight fast drying showerproof fabric with good stretch. Its unique properties mean that it can be compacted to a small size easily.



Windtex®

A lightweight waterproof and windproof membrane combining softness, durability and superior comfort.



Estela™

Estela™ fabric is low drag triathlon specific fabric which is water repellent and provides good stretch and muscle support.

> We can provide fabric swatch cards on request. See page 15

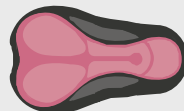


Elastic Interface®

Our men's and women's cycling pads are top of the range multi-density stretch design. Elastic Interface® pads reduce chafing and friction because they move with your body; super-soft wicking microfibre fabric next to skin provides efficient moisture management and hygiene.



600 Series (Men's)



600 Series (Women's)

Triathlon Pads

Our men's and women's Dolomiti discrete inserts are specifically designed for triathletes. They are slimline and super-lightweight for maximum comfort and performance. Dolomiti pads reduce chafing and friction because of their high stretch properties. They have a microfibre face next to skin for efficient moisture wicking and hygiene.



C4 Series (Men's)



C4 Series (Women's)

Note: All our shorts and suits are available with women's specific pad. Garment codes should be suffixed with a "W" to indicate a female pad is required.

> Women's specific information on page 16



IMPROVED

> Road Jersey (Short Sleeve)

S (fit guide on page 15)

Our best selling jersey. Ideal for moderate to hot weather or to wear underneath a jacket in colder conditions.

The Road Jersey comes in a choice of zips to make it perfect for all conditions. Made from fast wicking fabric, it features a 3-compartment rear elasticated pocket, elasticated sleeves and hem.

- > 4001 Short Sleeve Short zip -
- > 4005 Short Sleeve Full zip -
- > 4005Q Short Sleeve 3/4 zip -
- > 4005C Short Sleeve 3/4 Concealed zip -



IMPROVED

> Road Jersey (Long Sleeve)

S (fit guide on page 15)

Ideal for moderate weather conditions with the added protection of long sleeves.

The Road Jersey comes in a choice of zips and is made from fast wicking fabric, it features 3-compartment rear elasticated pocket, elasticated sleeves and hem.

- > 4002 Long Sleeve Short zip -
- > 4006 Long Sleeve Full zip -
- > 4006Q Long Sleeve 3/4 zip -
- > 4006C Long Sleeve 3/4 Concealed zip -



IMPROVED

> Road Jersey (Sleeveless)

S (fit guide on page 15)

Ideal for very hot weather conditions.

The Sleeveless Road Jersey comes with a choice of longer zips for enhanced ventilation. Made from fast wicking fabric. It features bound armholes to reduce irritation and a 3-compartment rear elasticated pocket and hem.

- > 4003 Sleeveless Full zip -
- > 4003Q Sleeveless 3/4 zip -
- > 4003C Sleeveless 3/4 Concealed zip -

New

Pro Road Jersey



(fit guide on page 15)



Our top of the range road shirt. Based on our extremely popular Endura® FS260 Pro jersey in performance fabrics combined with an athletic cut.

The Pro Road Jersey comes with short sleeves and a full length zip for maximum ventilation. Made from fast drying CoolMax® fabric. It features flatlock seams throughout for superior comfort, silicone gripper on waist hem for secure fit, mesh underarms, glasses wipe, media port reflective details on rear and three rear stowage pockets plus secure zip pocket.

> 4065 Pro Road Jersey



mesh underarms & flatlock stitching



media port



glasses wipe



> Skinsuits



T (fit guide on page 15)

Our quality skinsuits are ideal for racing and time trials.

The Skinsuits are available in long or short sleeve and are made from high quality Lycra® with 3/4 length zip, market leading Elastic Interface® pads in the shorts with new improved silicone leg-gripper.

The Premium Skinsuits are as above but made in CoolMax® fabric with number tags attached on rear.

- > 4010 Short Sleeve -
- > 4011 Long Sleeve -
- > 4024 Premium Short Sleeve -
- > 4025 Premium Long Sleeve -



IMPROVED

> MTB Jersey (Short Sleeve)

L (fit guide on page 15)

The MTB Jersey is specifically designed with a relaxed fit for greater freedom of movement and a more casual appearance.

The MTB Jersey has loose fitting sleeves and hem. It comes with a choice of zips. Made from fast wicking fabric. New features now include a media port and glasses wipe. The MTB shirt also features 3-compartment rear elasticated pocket with one zip compartment.

- > 4004 Short Sleeve 3/4 zip -
- > 4004C Short Sleeve 3/4 Concealed zip -



media port



glasses wipe



IMPROVED

> MTB Jersey (Long Sleeve)

L (fit guide on page 15)

The relaxed fit long sleeve MTB Jersey is designed for maximum freedom of movement and can be used on it's own or worn over a jersey or base layer in cooler weather.

The MTB Jersey has loose fitting sleeves and hem. It comes with a choice of zips. Made from fast wicking fabric. New features now include a media port and glasses wipe. The MTB shirt also provides a 3-compartment rear elasticated pocket with one zip compartment.

- > 4009 Long Sleeve 3/4 zip -
- > 4009C Long Sleeve 3/4 Concealed zip -



media port



glasses wipe





IMPROVED

> Downhill Jersey

L (fit guide on page 15)

Made from new polyester material in generous fit V-neck style with long sleeves, Lycra® cuffs and collar as well as a convenient glasses wipe stitched into the hem.

Baggy enough to be worn over body armour. The Downhill Jersey is available with standard full length sleeves or 3/4 length sleeves.

- > 4038 Downhill Jersey -
- > 4038Q Downhill Jersey (3/4 Sleeves) -

New



glasses wipe



> Kids Road Jersey

S (fit guide on page 15)

Made from the same fabric as our adult jerseys the kids version comes in three sizes (age 5, age 6-8, age 9-11) and has short sleeves and a short zip with rear pockets.

- > 4030 Short Sleeve Short zip -

* Note: Kids jerseys are VAT exempt.



> Running Vest

Ideal for running and jogging in warm weather conditions.

Men's Running Vest is loose fitting full length made from breathable high wicking fabric.

- > 3009 Running Vest -

INSULATING



> **Grid Fleece**



L (fit guide on page 15)

The Grid Fleece uses Dri-Clim™ brushed back waffle fabric for comfort and insulation with slightly larger fit so that it can be worn over a base layer or Road Jersey.

It features a full length zip and 3-compartment rear pocket.

> 4008 Grid Fleece -

INSULATING



IMPROVED

> **Roubaix®**



S (fit guide on page 15)

The Roubaix® is ideal for use when the weather turns cold.

Made from a new and improved lightweight brushed back Roubaix® thermal fabric, The Roubaix top has good stretch for a snug fit. It comes with a full length zip and 3-compartment rear pocket.

> 4033 Roubaix® Jacket -

COMPACT WIND/SHOWERPROOF



New

> **Ultra Packable**



S (fit guide on page 15)

A light-weight wind cheater which is compact enough to be folded away when not required.

The Ultra Packable is made from a lightweight showerproof fabric and is compact enough to be stowed in rear pocket.

> 4066 Ultra Packable -



extremely compactable

WATERPROOF/
WINDPROOF FABRIC



> Windtex® Jacket



S (fit guide on page 15)

The Windtex® Jacket is made from waterproof/windproof breathable membrane fabric. Perfect for severe winter conditions. The Windtex® Jacket is available in two different weights of fabric, both have the same Windtex® waterproof and windproof membrane.

The Windtex® Jacket has a thick brushed back inner for maximum insulation in very low temperatures.

The Lightweight Windtex® Jacket has thinner insulation for less severe temperatures whilst still offering the same level of protection from wind and rain.

Both jackets have full zip and 3-compartment rear pocket.

- > 4017 Windtex® Jacket -
- > 4067 Lightweight Windtex® Jacket -

New

WATERPROOF/
WINDPROOF FABRIC



IMPROVED

> Pro Windtex® Jacket



S (fit guide on page 15)

The Pro Windtex® Jacket has the same features as the standard Windtex® jacket above and is also available in the two different weights of fabric.

Additional features include; Flatlock stitching for maximum strength and comfort, reflective detail for improved visibility and zipped rear pocket compartment for valuables with media port.

- > 4017P Pro Windtex® Jacket -
- > 4067P Pro Lightweight Windtex® Jacket -

New



flatlock stitching



reflective piping on rear pocket zipper



media port

COMPACT
WINDPROOF



IMPROVED

> Gilet



S (fit guide on page 15)

A light-weight wind cheater which is compact enough to be folded away and stored in your jersey when not required.

Our Gilet has been completely redesigned for this year with better fit, improved fabrics and construction including lightweight stretch back mesh panel for ease of movement and bound armholes for reduced irritation.

The Pro Gilet additionally features flatlock stitching, reflective detail on lower back and front shoulders as well as a side zip vent for easy pocket access.

- > 4032 Gilet -
- > 4032P Pro Gilet -



extremely compactable



bound armholes



reflective detail (pro gilet)



New

> Pro Bibshorts



Our top of the range Pro Bibshorts are made from high quality Fieldsensor® fabric with flatlock stitching throughout for superior comfort and strength.

Features include; discreet rear pocket for race essentials, lightweight White mesh upper bibs (which prevents show through on light coloured jerseys) for moisture control, bound neck and armholes for reduced irritation. Elastic Interface® pads and silicone leg gripper.

> 4068 Pro Bibshorts -



flatlock stitching



rear pocket



> Shorts



Shorts in "8 panel" construction with seamless inside leg. Made from quality Lycra® with Elastic Interface® pads and silicone leg gripper.

Available in CoolMax® or Fieldsensor® options.

> 4013 8 Panel Lycra® Short -

> 4040 8 Panel Fieldsensor® Short -



> Bibshorts



Our classic Bibshorts are designed to offer a great fit and provide maximum comfort in the saddle.

Made from quality Lycra® with wide shoulder straps, Elastic Interface® pads and silicone leg gripper.

> 4015 Lycra® Bibshorts -



> Lycra® Biblongs & Bibknicks



Our Lycra® Biblongs and 3/4 Bibknicks are both made from quality Lycra® with wide shoulder straps for comfortable fit.

Lycra® 3/4 Bibknicks come with Elastic Interface® pads and silicone leg gripper.

Lycra® Biblongs have no pad so that they can be worn over other shorts. They have footloops for tight fit and reflective dot on rear ankle.

- > 4034 Lycra® 3/4 Bibknicks -
- > 4029 Lycra® Biblongs -

Note: Lycra available in colour options (image to left shows blue). See pages 17 & 18.



> Thermal Biblongs & Bibknicks



Thermal Biblongs and 3/4 Bibknicks are both made from thermal Roubaix® fabric with wide shoulder straps for comfortable fit.

Thermal 3/4 Bibknicks come with Elastic Interface® pads and silicone leg gripper.

Thermal Biblongs have double seat (no pad) so that they can be worn over shorts if required. They also have footloops for tight fit and reflective dot on rear ankle for increased visibility.

- > 4045 Thermal 3/4 Bibknicks* -
- > 4019 Thermal Biblongs* -

** Note:* Thermal only available in black (can still have printed panels). See page 17 & 18.



> Evolution™ Pro Biblongs



Designed for extreme winter riding made from a combination of Evolution™ waterproof, breathable stretch fabric on front and sides and Thermolite Roubaix® on rear. They will provide superior warmth, comfort and performance in the coldest of conditions.

Features include articulated knee design along with reflective trim on zip ankle pullers for snug fit. They have a double seat (no pad) so they can be worn over shorts if required

- > 4048 Evolution™ Pro Biblongs* -

** Note:* Thermal only available in black (can still have printed panels). See page 17 & 18.



reflective trim on ankle

New

> Pro Tri Suit



T (fit guide on page 15)

Our brand new top of the range Pro Tri Suit delivers the highest level of performance on race days with advanced fabrics and fit.

Made from Estela™ low drag, water repellent fabric and the very best material trims available. The suit is constructed with streamlined panels, Lycra® bound neck and arm holes and flatlock stitching throughout. It is ergonomically designed for stretch fit and low water resistance. Features include mesh panelling rear zip with long pull cord. Shorts have our Dolomiti® tri specific pad, slimline silicone leg gripper and liner.

> 3001 Pro Tri Suit



rear view



flatlock stitching



long pull cord

New

> Pro Tri Vest



T (fit guide on page 15)

The Pro Tri Vest delivers the highest level of performance on race days with advanced fabrics and fit.

Made from Estela™ low drag, water repellent fabric and the very best material trims available. The vest is constructed with streamlined panels, Lycra® bound neck and arm holes and flatlock stitching throughout. Other features include mesh rear pocket and rear zip with long pull cord.

> 3003 Pro Tri Vest



rear view



flatlock stitching



long pull cord

New

> Pro Tri Shorts



Designed for triathletes these pro level tri shorts are made to give maximum comfort and high level performance. The shorts come in a choice of standard or short leg lengths.

Made from Estela™ low drag, water repellent fabric and the very best material trims available. The shorts are constructed with streamlined panels and flatlock stitching throughout. They have flat drawstring with elastic waist, key pocket, Dolomiti® tri specific pad and silicone leg gripper.

> 3004 Pro Tri Shorts

> 3004S Pro Tri Shorts (short leg)



flatlock stitching



rear view

New

> **Elite Tri Suit**



T (fit guide on page 15)

Our new entry level tri suit has all the details you would expect to find on higher priced tri suits. Packed with features this makes training or racing that bit more comfortable.

Made from high quality quick drying material with flatlock stitching for comfort and performance and Lycra® bound neck and arm holes. The suit has mesh rear pocket and rear zip with long pull cord. Shorts have tri specific pad, slimline silicone leg gripper and liner.

> 3002 Elite Tri Suit -



flatlock stitching



long pull cord



rear view

New

> **Elite Tri Vest**



T (fit guide on page 15)

The new entry level tri vest is packed with features and just like our other Elite tri products is comparable to competitors' top end offerings

Made from the best materials available and seamed with flatlock stitching throughout. Other features include mesh rear pocket, Lycra® bound neck and arm holes and rear zip with long pull cord.

> 3006 Elite Tri Vest -



flatlock stitching



long pull cord



New

> **Elite Tri Shorts**



Designed for triathletes these tri shorts are made to give maximum comfort. Ideal for training and racing. The shorts come in a choice of standard or short leg lengths.

Produced using high quality materials. The shorts have ergonomic panelling, flatlock stitching, flat drawstring with elastic waist, Dolomiti® tri specific pad and silicone leg gripper.

> 3007 Elite Tri Shorts -
 > 3007S Elite Tri Shorts (short leg) -



flatlock stitching

> Tri Shorts only available in black (with printed panels). See page 18.

IMPROVED

> Headwear

Bandana made from breathable fabric with four panel construction and flatlocked outer seams for comfortable fit.

The Neck Tubes are made from seamless polyester for maximum stretch and versatility.

Race Caps are quarter design cotton caps with peak.

- > 4047 Bandana (min order of 5) -
- > 4022 Neck Tube (min order of 5) -
- > 4049 Race Caps* from



New

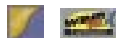
> Cycle Mitts

Mitts are made from stretch Lycra® for comfortable fit and come with gel padding, sweat wipe and velcro wrist strap.

- > 4070 Custom Cycle Mitts* - from



> Overshoes



Lycra® Overshoes can be fully printed. They have cleat hole and rear heel opening for damage limitation when walking.

Pro Overshoes are made from Windtex® waterproof and windproof fabric. They have silicone ankle gripper, reflective detail and heel zip for easy entry.

- > 4023 Lycra® Overshoes* -
 - > 4023P Pro Overshoes* -
- * min order of 5 pairs

New



reflective trim on ankle
(pro overshoe)





> **Team Bag**

Practical and durable heavy duty nylon team bag. Large main body with separate end compartments. Padded handles and shoulder carry-strap. Available in blue or black with one colour custom printed logos/team name.

- > 4060 Black with Print (min order of 5) -
- > 4060B Blue with Print (min order of 5) -



New

> **Cycle Socks**

Custom cycle socks with woven design/club name and colour of your choice.

- > 4071 Cycle Socks* from



> **Warmers**



Leg, Arm and Knee warmers available in a choice of Lycra® or Thermal fabric.

- > 4020 Lycra® Armwarmers* -
- > 4021 Thermal Armwarmers* -
- > 4020L Lycra® Legwarmers* -
- > 4021L Thermal Legwarmers* -
- > 4020K Lycra® Kneewarmers* -
- > 4021K Thermal Kneewarmers* -

* All of above min order of **5 pairs** per garment

> Sizing Guide

Our garments are sized in letters from **XS** (Extra Small) to **XXL** (Double Extra Large).

Please see our size chart below for an approximate guide to garment sizes. This chart should only be used as a rough guide and if you are unsure of any sizes we can provide samples on request prior to you placing an order (sizing samples must be returned before order an order proceeds to production).

MEN'S	XS	S	M	L	XL	XXL
Chest (inches)	34-36	36-38	39-41	42-44	45-47	48-50
Chest (cm)	87-92	92-98	99-106	107-113	114-121	122-127
Waist (inches)	28-30	30-32	33-35	36-38	39-41	42-44
Waist (cm)	71-75	76-83	84-90	91-97	98-105	106-112

> Sizing Considerations

Different garments have different types of fit. For example a Skinsuit is tight fitting (for less drag) and a Training Top is looser fitting (so it can be worn over a jersey or base layer). Most people will be familiar with this trend on specific items. Our sizing is based on a fit that suits the majority of our customers and is industry standard. If you have a specific preference for a very tight or loose fit (mostly relevant on Road Jerseys and Skinsuits) then we suggest you order a larger or smaller size as appropriate.

A key to indicate the fit of each garment is placed next to the garment name on the pages throughout the brochure. The fit symbols are shown below:

T = Tight fitting (skin-tight)

S = Standard fit (sporting fit)

L = Loose fitting (casual fit)

Extreme sized garments are available; XXS and XXXL sizes can be made on request. These items carry a 15% surcharge to cover the additional cost of them being specially cut to order.

Altered garments are also usually available providing they are based on our standard sizes (i.e. a size Small Training Top with two inch longer sleeves). These also incur a 15% surcharge.

It is important to tell us if any altered garments are required when ordering as we can usually accommodate this, however after garments are made it is often difficult (and costly) or not possible to alter them.

Our **cycle shorts/skinsuits** have standard length legs that finish above the knee.

Our **triathlon short/suits** have shorter legs which finish higher than the cycle shorts (mid-lower thigh).

The short leg versions of the **triathlon shorts** have legs which finish even higher (upper thigh).

Our sizing guide above is only a guide and we would always advise that a sample garment be tested by a member of the club/team to ensure the sizes that you are ordering are the sizes that you are expecting. When placing an order we can supply sizing samples on loan. You can either call us to request these or email artwork@endura.co.uk with your club name/account number, delivery address and garments required. Sample swatch cards which contain cuttings from our range of fabrics can also be sent out on request. Before an order can proceed to production we require all sizing and fabric swatch samples to be returned.

> Garment Care

At Endura® we are very proud of the quality of our products . If looked after correctly the garments should last for several years. **Many of our customers have items that are now over ten years old!**

All our garments come with wash care labels but in addition to this we advise the following;

- Don't leave wet/damp garments in a heap to dry (this can cause discolouration of custom print).
- Don't use fabric softener (this softens the fabric and loosens the fit, especially of tighter fitting garments).
- Don't wash any softer items along with open Velcro® catches (this can tear and bobble softer materials).

> Women's Sizes

As shown on the opposite page, our garments are sized in letters from **XS** (Extra Small) to **XXL** (Double Extra Large). The sizes are based on standard male sizes. Our garments are unisex due to the high stretch and accommodation of the fabrics which means that women's specific fit items are not required. Because of this usually women take a size smaller (than they would if sizes were women specific). For example a "Medium" women may take a Small in our sizes. This is the general rule for tops, jackets and suits but on shorts usually a "Medium" women would take a Medium. This is only a guide and obviously varies hugely from person to person depending on your shape. As with men we would advise if you have not ordered before and are unsure of our sizes to request a sample from us to try on. Below is an additional chart which roughly equates our sizes to UK women's dress sizes.

	XS	S	M	L	XL	XXL
WOMEN'S	Size 10	Size 12	Size 14	Size 16	Size 18	Size 18+

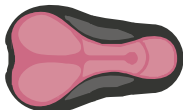
Extreme sized garments are available; Women who require a **XXS** (size 8) can get any item from our range but these items carry a 15% surcharge to cover the additional cost of them being specially cut to order.

> Women's Specific

All our garments are suitable for men or women. On most of the garments (jerseys, jackets etc) the only difference would be in choosing the correct size. However there are more differences on other items;

When ordering shorts/skinsuits, mark "**W**" after the code on the order form (i.e. "4015W" for Bibshorts). Any shorts that are marked as such will get a female specific pad. You can see our female pads on page 2.

On triathlon vests and triathlon suits (items 3001, 3002, 3003 & 3006) when a garment is for a woman it not only has the female specific pad, but also gets a modified bust fit and an inner support bra/liner.



600 Series (Cycle pad)



C4 Series (Tri pad)



Support bra/liner



Images above show fit on female version of the Pro Tri Suit (3001W)

womens size & fit info